

Work Order ID 83764

\*83764\*

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May-15-12 7:40:49 AM

Item ID: D206-781-023

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/09/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
100		0.00							
<b>*100*</b>									
DC									
Document Control	Memo Photocopy bluefile & type labels per PPP D206-781-023 CHG 001	0.00							
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC									
Quality Control	Memo	0.00							

*Handwritten:* H for MLT 12-5-15  
(2)

*Handwritten:* 24 12/5/15

*Handwritten:* 72

*Handwritten:* 80/5/15

*Duplicate*

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May-15-12 7:40:49 AM

Item ID: D206-781-023

Accept

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Item Name: Floor Protector (Passenger Cabin)

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Cust Item ID:

Required Date: 5/09/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-023

Location:

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

*12/5/10*  
*mw 12/05/15*

# Picklist Print

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Work Order ID: 83764

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12

Required Date: 5/09/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D3898-1</del> Floor Protector (206L)		Manufactured	No			110	Each	0.0000	1	2		8/3/12	OK
<del>D3934-041</del> Clip Assembly		Manufactured	No			110	Each	28.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST072		28							
				67931		28							
D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	217.4814	8.333	16.666			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST063		67.4814							
				68910		9.801							
				72233		9.841							
				75104		26.271							
				80073		21.5684							
				ST088		150							
				84060		150							
D3800-3-100 Hook and Loop Strip (1" Hard)		Manufactured	No			110	f	219.3150	8.333	16.666		10/5/12	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST063		219.315							
				68915		18.301							
				72771		2.341							
				73007		5.001							
				75105		13.67							
				80077		70.002							
				84061		110							

67931  
5/2/12

67931  
5/2/12

# Picklist Print

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Work Order ID: 83764

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12

Required Date: 5/09/12

Start Qty: 2.00

Required Qty: 2.00

AN525-10R6

Screw

Purchased

No

110

Each

133.0000

## Location

## Loc Qty

## Loc Code

ST345

107

120833

25

120910

82

ST346

26

118757

23

119309

3

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Shop Packet Print

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## 5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

